



Dura Cut 8198

Dura Cut 8198 is a new technologically advanced cutting oil for both cutting and machine lubrication of Automatic Screw Machines. The product has excellent cutting ability on ferrous and non-ferrous alloys. Dura Cut 8198 is chlorine free and easy to dispose of when required. New polymeric chemistry provides an oil that is almost smoke free and controls oil misting. It contains corrosion and oxidation inhibitors to protect bearing components and prevent oxidation in the lube oil.

TYPICAL PROPERTIES

Viscosity, SUS @ 100° F.	195 – 205
Flash Point, C.O.C., ° F.	410
A.P.I. Gravity @ 60° F.	29.7
Weight per Gallon	7.31
ASTM Color	1.5
Active Sulfur	0
Total Sulfur	0.6
Chlorine	None
Phosphorus	None

BENEFITS

- Not corrosive to copper and aluminum
- Non-staining
- Excellent anti-wear properties
- Excellent oxidation stability for Lube Oil
- Provides excellent surface finishes
- Excellent Operator Acceptance
- Environmentally Acceptable