



Macson 606 Extrude Oil

Macson 606 Extrude Oil was developed for extruding steel alloys. It is a new type of polymeric lubricant designed to reduce heat and smoke during metal deformation. The formula employs high molecular weight esters without the use of chlorine or active sulfur.

BENEFITS

- Not corrosive toward copper and aluminum.
- Non staining
- Excellent oxidation stability under high heat conditions.
- Provides good surface finishes
- Suitable for use as a machine lubricant.
- Environmentally acceptable

TYPICAL PROPERTIES

Viscosity, Saybolt Universal @ 100° F.	670 seconds, typical
Flash Point. C.O.C.	380° F.
A.P.I. Gravity @ 60° F.	25.4
Specific Gravity @ 60° F.	0.9018
Weight per Gallon	7.51
ASTM Color	3.5
Total Sulfur, inactive, % weight	1.88
Chlorine	None