



ANTI-FOAM NO. 5

Antifoaming/Defoaming agent for Soluble Oil Metalworking Fluids.

ANTI-FOAM NO. 5 is a mineral oil based liquid, antifoaming agent in aliphatic and aromatic hydrocarbon solvents and oils.

In all the soluble oils checked to date, Anti-foam No. 5 has been found to be completely compatible. It does not haze or layer out in the neat during storage. No residue is present in the neat or at use dilutions. It not only retains its defoaming efficiency over long periods of storage in the neat, but also maintains this efficiency in the use dilutions during constant recycling that occurs in the metalworking operation.

Dosage:

Use one pint/1800 gallons of metal working solution. Premix the Anti-foam No. 5 with equal volume of Metalworking concentrate and add this mixture to the system. This procedure allows uniform dispersion in the system.

SPECIFICATIONS

Appearance	Opaque, milky liquid
Viscosity (Brookfield RVF) Spindle #3, 10 RPM @ 25 °C	2000 to 5000 cps
Weight per gallon, pounds	6.90 to 7.30
pH	N/A
Specific Gravity .025 °C	0.828 to .876
Flash Point, COC, °C	196

Handling and Storage:

Store at room temperature. Avoid prolonged storage above 110 °F. If frozen or stored above 110 °F, return to room temperature and mix thoroughly before use. Refer to the Material Safety Data Sheet for additional information and handling information.